



Bergamid™ B70 G/Mi30 H

Polyamide 6

Key Characteristics

Product Description

Polyamide 6 (Nylon 6) product filled with glass fiber and mineral fillers. It is heat stabilized and can be processed by injection molding.

General

Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber • Mineral
Features	• Heat Stabilized
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	1.34 g/cm ³	1.34 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	798000 psi	5500 MPa	ISO 527-2
Tensile Stress (Break)	13800 psi	95.0 MPa	ISO 527-2
Tensile Strain (Break)	> 3.0 %	> 3.0 %	ISO 527
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	2.9 ft·lb/in ²	6.0 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	24 ft·lb/in ²	50 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	419 °F	215 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	374 °F	190 °C	ISO 75-2/A
Melting Temperature (DSC)	419 to 437 °F	215 to 225 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+12 ohms	1.0E+12 ohms	IEC 60093
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	IEC 60093
Comparative Tracking Index	500 V	500 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating	HB	HB	UL 94
FMVSS Flammability	< 3.9 in/min	< 100 mm/min	DIN 75200

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

Notes

¹ Typical values are not to be construed as specifications.

² ± 0.02
